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## Imagenta Moulding and Trimming Tolerances

Dimension	Moulding	Trimming	Sinkage / warpage
0 - 25 mm	+ / - 1.0 mm	+ / - 1.0 mm	+ / - 1.0 mm
26 - 100 mm	+ / - 2.0 mm	+ / - 2.0 mm	+ / - 2.0 mm
101 - 250 mm	+ / - 2%	+ / - 3.0 mm	+ / - 1%
251 - 1000 mm	+ / - 2%	+ / - 4.0 mm	+ / - 1%
1001 + mm	+ / - 2%	+ / - 5.0 mm	+ / - 1%

### Notes

- 1) Tolerances are at 20 °C ambient
- 2) Trimmed feature positional tolerances are the same as for mouldings.
- 3) It is possible to obtain better tolerances for specific features by using cooling and trimming jigs etc. Where necessary these requirements should be specified on an individual basis as a key feature drawing.

This information is based on measurements and observations taken from existing products over an extend period of manufacture. The design of specific new components may differ sufficiently from measured examples to render this information inaccurate therefore this table should be considered as a guide only and as such no guarantee is stated or implied

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